

## Technical Information Thermo Paint



High-heat-resistant, black special lacquer with excellent adhesion. To varnish objects which are exposed to high heat. Also suitable for use in a spray gun.

Ideal for the painting of exhaust pipes on bikes and cars, engine blocks, but also for oven pipes, BBQ casings and much more.

### Quality and properties

- Quick-drying
- Resistant to high heat 600°C
- Excellent adhesion
- Very good coverage
- Good flow, rough surface
- Very weather-resistant
- Scratch-proof
- Forms a high-grade protective coat, even without stoving
- Heat-resistance and fuel-resistance will be achieved after stoving at 160°C for approx. 30 minutes

### Physical and chemical data

- **Basis of the binder:** silicone resin
- **Colour:** black mat
- **Smell:** solvent
- **Degree of gloss** (at measurement angle 60° acc. to DIN 67530):  
matt: 3 - 5 gloss units
- **Efficiency:**  
Depending on consistence and color of the ground:  
250 ml are sufficient for approx. 2 - 3 m<sup>2</sup>
- **Drying time (at 20°C, 50% relative air humidity):**  
Dust-dry: after approx. 30 minutes  
Dry to touch: after approx. 60 minutes  
Can be exposed to temperature: after approx. 1 hour  
The drying time depends on surrounding temperature, air humidity and thickness of the applied coat.
- **Temperature-resistant:** up to 600°C
- **Storage stability:**  
5 years, if appropriate storage provided (=10°-25°C, relative air humidity of max. 60%) in the original unopened container
- **Size:** 250 ml tin

### Environment and labelling

**Environmentally compatible:** MOTIP DUPLI is committed to apply formulations without restricted or critical ingredients and to achieve best possible performance. The caps and packagings are made of recyclable material.

**Disposal:** Please mind the residue inside the containers. Completely emptied containers can be used for recycling. If cans are not emptied, they should be disposed off as "special refuse".

**Labelling:** All products of MOTIP DUPLI comply with the current status of their labelling regulations. Classification and distinction takes place by the presently legal form of the **Globally Harmonized System of Classification and Labelling of Chemicals** (GHS) or rather by CLP 1272/2008/EG regulations. Our safety data sheets comply with the current form of REACH 1907/2006/EG, article 31 und appendix II,

### Using instructions

**Before use, carefully read and observe the warning texts on the label!**

#### Application

- Remove rust, oil and grease from the surface to be painted.
- Then thoroughly sand resp. sandblast; the surface has to be blank to the bare metal!
- The ground has to be dry and free from dust and fat.
- Stir up vigorously before use.
- Apply with a fine artist's brush 1-2 thin coats. Let dry. Important: the thinner the paint coat, the better the temperature-resistance and the adhesion will be.
- No primer necessary. The best results will be achieved on bare metal!
- Do not use on chrome-plated parts!
- Stoving for approx. 30 minutes at 160 - 200°C is condition for curing and thus for the full resilience of the paint coat (heat-resistance and fuel-resistance!).
- Here some indications for temperatures: motorbike-exhaust pipe at the manifold up to 800°C; Stoves/stove pipes up to 500°C; Party-BBQs 500 - 800°C.
- Use only in well ventilated areas.

### Tips for spray painting

Protect the object and the surrounding area from spray mist.  
Temperature should range between +10°C and +25°C, max. air humidity 60 %.

Store in a dry place. Protect from direct sunlight and other sources of heat. Use only during dry weather, in places protected from the wind, and in well-ventilated rooms. Follow the warning texts on the labels!

### Disclaimer of liability

This application-technological information is given to the best of our knowledge. The notes mentioned herein are, however, non-binding and

do not exempt you from own tests to see whether the products supplied by us are suitable for your special application. The use and processing is beyond our control and therefore exclusively in the responsibility of the user. MOTIP DUPLI is let off the liability, unless the liability-based incident is caused by a fault incurred to MOTIP DUPLI.

For any further technical questions call our hotline +49 (0) 62 66 75-266 from Monday to Thursday from 9 h a.m. to 3 h p.m. or on Friday until 12 h p.m.

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