

## Technical Information BOB Rust Protection Primer

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presto BOB Rust Protection Primer is lead- and chromate-free, actively pigmented and quick-drying anti-rust primer on the basis of a combination binder.

The ideal primer for iron, steel, zinc and non-iron metals (aluminium) as well as for priming surfaces, which were pre-treated with the presto BOB Rust Sealing.

### Quality and properties

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- Rust-protective effect
- Excellent adhesion
- Can be coated with lacquer

### Physical and chemical data

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- **Basis:** Combination primer
- **Colour:** grey, matt
- **Smell:** solvent
- **Temperature resistance:** up to 120°C
- **Working temperature:**  
+5°C - +30°C, best results at room temperature
- **Drying time (at 20°C, 50% relative air humidity):**  
presto BOB Rust Sealing can be coated with presto BOB Rust Protection Primer earliest after 8 hours, latest after 24 hours drying time.  
After approx. 2 hours the presto BOB Rust Protection Primer can be coated with any customary lacquer system.  
The drying time depends on surrounding temperature, air humidity and thickness of the applied coat.
- **Efficiency:**  
Depending on consistence and color of the ground:  
100 ml are sufficient for approx. 1.0 m<sup>2</sup>  
250 ml are sufficient for approx. 2.5 m<sup>2</sup>  
750 ml are sufficient for approx. 7.5 m<sup>2</sup>
- **Storage stability:**  
36 months if appropriate storage provided (=10°-25°C, relative air humidity of max. 60%)
- **Size:** tin cans with 100 ml, 250 ml and 750 ml contents

### Environment and labelling

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**Environmentally compatible:** MOTIP DUPLI is committed to apply formulations without restricted or critical ingredients and to achieve best possible performance. The caps and packagings are made of recyclable material.

**Disposal:** Please mind the residue inside the containers. Completely emptied containers can be used for recycling. If cans are not emptied, they should be disposed off as "special refuse".

**Labelling:** All products of MOTIP DUPLI comply with the current status of their labelling regulations. Classification and distinction takes place by the presently legal form of the **Globally Harmonized System of Classification and Labelling of Chemicals** (GHS) or rather by CLP 1272/2008/EG regulations. Our safety data sheets comply with the current form of REACH 1907/2006/EG, article 31 und appendix II,

### Using instructions

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**Before use, carefully read and observe the warning texts on the label!**

#### Application

- Stirr well before application.
- Untreated steel surfaces should be cleaned and degreased, then brush on presto BOB Rust Protection Primer, at best in 2 coats.
- In case the surface had been treated with presto BOB Rust Sealing before, it can be coated with presto BOB Rust Protection Primer earliest after 8 hours, but latest after 24 hours drying time.
- After approx. 2 hours drying time it is possible to finish coating with most of the customary lacquers.
- Clean tools immediately with an nitro or universal thinner.

### Disclaimer of liability

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This application-technological information is given to the best of our knowledge. The notes mentioned herein are, however, non-binding and do not exempt you from own tests to see whether the products supplied by us are suitable for your special application. The use and processing is beyond our control and therefore exclusively in the responsibility of the user. MOTIP DUPLI is let off the liability, unless the liability-based incident is caused by a fault incurred to MOTIP DUPLI.

For any further technical questions call our hotline +49 (0) 62 66 75-266 from Monday to Thursday from 9 h a.m. to 3 h p.m. or on Friday until 12 h p.m.

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