

## Technical Information Primer/Filler



The ideal primer for use as filler and as an adhesion promoter between surface and final coat. Overcoatable with air-drying acrylic, synthetic and nitro-combi lacquers. For metal, wood, ceramic, stone, cardboard, etc.

Perfect primer for subsequent coating with DUPLI-COLOR Auto-Spray.

Colour shade grey for all blue, green, golden and silver top coats.

Colour shade red for all dark red top coats.

Colour shade white for all very light top coats.

Before the top coat we recommend wet sanding with presto wet-sanding paper grit 600 art.no. 670435 or 135934.

### Quality and properties

- Filling primer in nitro-combi quality
- Very high filling power
- Good flow, smooth surface
- Fast drying
- Protects against rust
- Gives excellent adhesion of the topcoat to the surface
- Improves the gloss of the topcoat
- Especially user-friendly by long lasting and user friendly, well sanded and painted over quality.
- For indoor and outdoor applications

### Physical and chemical datas

- **Colour:** grey, redbrown, white
- **Degree of gloss:** mat  
5-10 units at measurement angle 60° acc. to DIN 67530
- **Efficiency:**  
Depending on consistence and color of the ground:  
150 ml are sufficient for approx. 0.3 m<sup>2</sup>  
400 ml are sufficient for approx. 0.8 m<sup>2</sup>
- **Drying time (at 20°C, 50% relative air humidity):**  
Dust-dry: after approx. 15 minutes  
Dry to touch: after approx. 30 minutes  
Overworkable: after approx. 2 - 4 hours
- **Storage stability:**  
10 years if appropriate storage provided (=10° - 25°C, relative air humidity of max. 60%)
- **Size:** aerosol cans, maximum nominal volume 150 ml resp. 400 ml

### Environment and labelling

**Environmentally compatible:** MOTIP DUPLI is committed to apply formulations without restricted or critical ingredients and to achieve best possible performance. The caps and packagings are made of recyclable material.

**Disposal:** Please mind the residue inside the containers. Completely emptied containers can be used for recycling. If cans are not emptied, they should be disposed off as "special refuse".

**Labelling:** All products of MOTIP DUPLI comply with the current status of their labelling regulations. Classification and distinction takes place by the presently legal form of the **Globally Harmonized System of Classification and Labelling of Chemicals** (GHS) or rather by CLP 1272/2008/EG regulations. Our safety data sheets comply with the current form of REACH 1907/2006/EG, article 31 und appendix II,

### Using instructions

The most presto spray paints have a so-called no-spray ring or a tamper-proof cap. This is to avoid unauthorized use. Please see the corresponding advises on the cap or on the label.

**Before use, carefully read and observe the warning texts on the labels!**

#### Pretreatment:

- Derust, sand and clean the area that is to be painted.
- Apply putty if necessary.
- Surface has to be clean, dry, free of rust and grease.

#### Priming:

- Before use, shake for two minutes and spray a sample.
- In case of small dents, scratches or similar paint damages, the product is a primer and a filler in one product.
- Spray distance 25 cm.
- After drying (about 2-4 hours) sand wet with 600 grit paper, clean and allow to dry.
- Then apply top coat.
- Overcoatable with resin or acrylic paints.
- Do not spray on synthetic resin paints!

### Tips for spray painting

Protect the object and the surrounding area from spray mist. When painting small areas it is recommended that a piece of card is used as a mask, with a hole cut in it slightly larger than the area to be sprayed. The mask should be held 1 to 2 cm from the surface. With this method, the mainly part of the spray mist is brought under control. It recommends to mask parts not to be lacquered, to protect the surrounding against the spray mist.

The aerosol can should have room temperature.

Temperature should range between +10°C and +25°C, max. air humidity 60 %.

Store in a dry place. Protect from direct sunlight and other sources of heat. Use only during dry weather, in places protected from the wind, and in well-ventilated rooms. Follow the warning texts on the label!

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### **Disclaimer of liability**

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This application-technological information is given to the best of our knowledge. The notes mentioned herein are, however, non-binding and do not exempt you from own tests to see whether the products supplied by us are suitable for your special application. The use and processing is beyond our control and therefore exclusively in the responsibility of the user. MOTIP DUPLI is let off the liability, unless the liability-based incident is caused by a fault incurred to MOTIP DUPLI.

For any further technical questions call our hotline +49 (0) 62 66 75-266 from Monday to Thursday from 9 h a.m. to 3 h p.m. or on Friday until 12 h p.m.

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