



## Filling process VitoMat II 150 ml



Wear work clothes, gloves and goggles.



**Step 1:** Take off the nozzle.



**Step 2:** Put on the empty metal cylinder.



**Step 3:** Filtrate the colour before filling.



**Step 4:** Pour the colour.



**Step 5:** Put the distance adapter on the can plate.



**Step 6:** Put the spray can and cylinder on the distance adapter and push up against it with both hands into the machine.



**Step 7:** Close the door.



**Step 8:** By moving the switch the filling process starts automatically.



**Step 9:** During the filling process the switch should stay for one to two seconds. If this is shorter (depends on viscosity) you can extend the time by holding the switch.



**Step 10:** After completion the filling process, open the door. Take out spray can and cylinder.



**Step 11:** put on the nozzle immediately with a slight rotation.



**Step 12:** Clean the Teflon piston and metal cylinder thoroughly with appropriate solvent.



**Step 13:** For the finish cleaning we recommend the ColorMatic spraygun cleaner, Ord.no. 174353

## Possible causes of defects

- Filling machine contaminated with lacquer residuals -> the filling process can be damaged.
- Piston contaminated -> can change the colour of the following filling.
- Colour wasn't filtrated before filling -> Attention! Dried lacquer residuals can damage the filling process.
- The can plate was moved upwards -> the plate should stay always in delivery status. At a too high can plate it is possible that the spray can will be crushed at filling.