



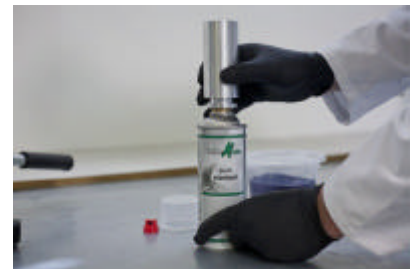
Filling process VitoMat II 400 ml standard



Wear work clothes, gloves and goggles.



Step 1: Take off the nozzle.



Step 2: Put on the empty metal cylinder.



Step 3: Filtrate the colour before filling.



Step 4: Pour the colour.



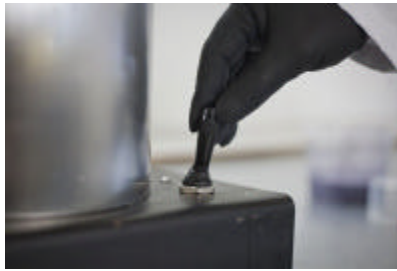
Step 5: Push up against spray can and cylinder with both hands into the machine.



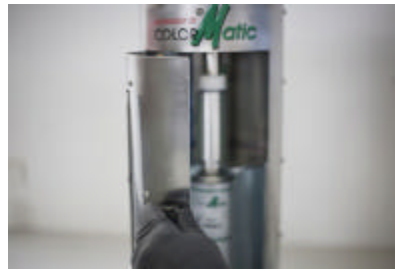
Step 6: Close the door.



Step 7: By moving the switch the filling process starts automatically.



Step 8: During the filling process the switch should stay for one to two seconds. If this is shorter (depends on viscosity) you can extend the time by holding the switch.



Step 9: After completion the filling process, open the door. Take out spray can and cylinder.



Step 10: Put on the nozzle immediately with a slight rotation.



Step 11: Clean the Teflon piston and metal cylinder thoroughly with appropriate solvent.



Step 12: For the finish cleaning we recommend the ColorMatic spraygun cleaner, Ord.no. 174353

Possible causes of defects

- Filling machine contaminated with lacquer residuals -> the filling process can be damaged.
- Piston contaminated -> can change the colour of the following filling.
- Colour wasn't filtrated before filling -> Attention! Dried lacquer residuals can damage the filling process.
- The can plate was moved upwards -> the plate should stay always in delivery status. At a too high can plate it is possible that the spray can will be crushed at filling.