



Filling process VitoMat II CleanJector



Wear work clothes, gloves and goggles.



Step 1: Take off the nozzle.



Step 2: Put on the empty metal cylinder.



Step 3: Filtrate the colour before filling.



Step 4: Insert the CleanJector with a slight quarter rotation



Step 5: Filtrate the colour before filling.



Schritt 6: Pour the colour into the CleanJector.



Step 7: Put on the cap of the CleanJector regularly without to get jammed. Make sure that it has clinched.



Step 8: Take off the white teflon piston and Insert metal piston



Step 9: push up against spray can and cylinder with both hands into the machine.



Step 10: Close the door.



Step 11: By moving the switch the filling process starts automatically.



Step 12: During the filling process the switch should stay for one to two seconds. If this is shorter (depends on viscosity) you can extend the time by holding the switch.



Step 13: After completion the filling process, open the door. Take out spray can and cylinder.



Step 14: Put on the nozzle immediately with a slight rotation.



Step 15: You can mark the cap with the drop which remains on the cone end of the CleanJector.



Info: Waste the CleanJector into the residual waste

Possible causes of defects

- Filling machine contaminated with lacquer residuals -> the filling process can be damaged.
- Piston contaminated -> can change the colour of the following filling.
- Colour wasn't filtrated before filling -> Attention! Dried lacquer residuals can damage the filling process.
- The can plate was moved upwards -> the plate should stay always in delivery status. At a too high can plate it is possible that the spray can will be crushed at filling.

At CleanJector filling:

- The cap of the CleanJector was taken off crooked -> thereby the cone end of the CleanJector can break and no connection to the can valve can be made.
- The CleanJector was injected into the metal cylinder before it was putted on the spray can -> if the CleanJector will be injected first into the metal cylinder, the CleanJector can be pressed out of the valve at putting on the spray can.
- The cap of the CleanJector was crooked putted on the filled CleanJector and also not clinched -> colour soaks out.