

Technical Information CAR'S Metallic



Quick-drying acrylic lacquers for styling, contrast lacquering and repairs on the vehicle.

To protect the metallic particles in the paint, the metallic lacquer has to be coated with CAR's Clear Lacquer art.no. 385858 or 693830.

Quality and properties

- High-grade nitrocombi quality
- Very good coverage
- Excellent adhesion
- Good flow, smooth surface
- Durable gloss
- Quick-drying
- Suitable for indoors and outdoors applications
- Weather-resistant, light-proof, UV-resistant (non-yellowing)
- Can be polished and is dirt-repellent after coating with 2-coat clear lacquer
- Scratch-, shock- and impact-resistant
- High surface hardness and good elasticity

Physikalische und chemische Daten

- **Basis of the binder:** nitrocombi
- **Colour:** diverse
- **Smell:** solvent
- **Degree of gloss** (at measurement angle 60° acc. to DIN 67530): glossy: 80-85 gloss units after coating with clear lacquer
- **Efficiency:**
Depending on consistence and color of the ground:
400 ml are sufficient for approx. 1.3 m²
- **Drying time (at 20°C, 50% relative air humidity):**
Dust-dry: after approx. 10 minutes
Non-sticky: after approx. 15 minutes
Dry to touch: after approx. 50 minutes
Coatable with clear lacquer: after approx. 30 minutes
Cured: after 24 hours
The drying time depends on surrounding temperature, air humidity and thickness of the applied coat.
- **Temperature-resistant:** up to 80°C
- **Storage stability:**
10 years if appropriate storage provided (=10°-25°C, relative air humidity of max. 60%)
- **Size:** aerosol cans, maximum nominal volume 400 ml

Environment and labelling

Environmentally sound: European Aerosols is committed to apply formulations without restricted or critical ingredients and to achieve best possible performance. The caps and packagings are made of recyclable material.

Disposal: Only the completely emptied cans should be put into the recycling skip or appropriate container for reclaimable refuse. Cans which are not empty should be disposed off as "special refuse".

Marking/Labelling: All products made by European Aerosols comply with the actual labelling regulations according to Preparation Guideline 1999/45/EG. All aerosols correspond to TRGS 200 and TRG 300 as well as to aerosol guideline 75/324/EWG in the actually valid version.

Using instructions

The most DUPLI-COLOR spray paints have a so-called no-spray ring or a tamper-proof cap. This is to avoid unauthorized use. Please see the corresponding advises on the cap or on the label.

Before use, carefully read and observe the warning texts on the label!

Anwendung

Untergrundvorbehandlung:

- Untergrund entrosten, danach von Schmutz und Fett reinigen.
- Uebene Oberflächen egalisieren (spachteln, schleifen).
- Falls nicht gespachtelt werden muß, Haftgrund aufsprühen. Ansonsten auf die feingeschleifte Spachtelfläche Filler auftragen.
- Zuvor ist die Reparaturstelle großzügig abzukleben.
- Bei größeren Flächen empfiehlt es sich, an Karosserie-Falzen und -Kanten abzukleben.

Lackieren:

- Der Untergrund muß sauber, trocken und fettfrei sein.
- Nicht zu lackierende Flächen abkleben.
- Probesprühen.
- Die Dose vor Gebrauch 3 Minuten gut schütteln.
- Der Sprühabstand sollte ca. 20 - 30 cm betragen.
- Den Decklack in mehreren dünnen Schichten in einem Zeitabstand von 3 - 5 Minuten aufsprühen.
- Nicht auf mit Kunstharz lackierte Flächen sprühen!

Tips for spray painting

Protect the object and the surrounding area from spray mist. When painting small areas it is recommended that a piece of card is used as a mask, with a hole cut in it slightly larger than the area to be sprayed. The mask should be held 1 to 2 cm from the surface. With this method, the mainly

part of the spray mist is brought under control. It recommends to mask parts not to be lacquered, to protect the surrounding against the spray mist.

The aerosol can should have room temperature.

Temperature should range between +10°C and +25°C, max. air humidity 60 %.

Store in a dry place. Protect from direct sunlight and other sources of heat. Use only during dry weather, in places protected from the wind, and in well-ventilated rooms. Follow the warning texts on the labels!

Disclaimer of liability

This application-technological information is given to the best of our knowledge. The notes mentioned herein are, however, non-binding and do not exempt you from own tests to see whether the products supplied by us are suitable for your special application. The use and processing is beyond our control and therefore exclusively in the responsibility of the user. European Aerosols is let off the liability, unless the liability-based incident is caused by a fault incurred to European Aerosols.

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Mit dieser Version werden alle evtl. früher erschienenen Versionen ungültig.

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